



Metal Pool Filter Box Assembly Instruction

Standard Unit (OECO001):

1100mm x 1055mm x 1185mm

Very important: Unpack the carton carefully, identify and check off all the parts against the parts described. You may need the assistance of a second person during assembly.

Additional Tools Needed: Phillips Screwdriver

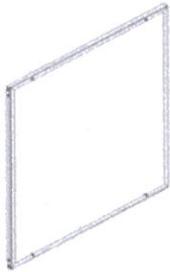
SAFETY TIP:



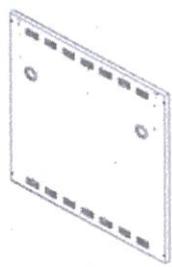
When assembling or installing this product, protective gloves, eyewear and sensible shoes are highly recommended.

Standard Unit Parts List:

Side Panels 'A' x 2 PCS



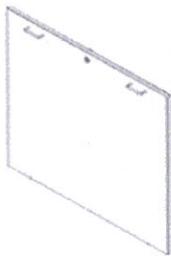
Back Panel 'B' x1 PC



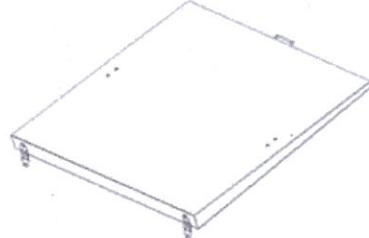
Front Support Beams 'C' x 2 PCS



Front Door 'D' x1 PC



Top Lid (2 gas struts installed) 'E' x 1 PC



M8x40mm Bolts x12 PCS



M5x12mm Screws x6 PCS



Spanner x1 PC



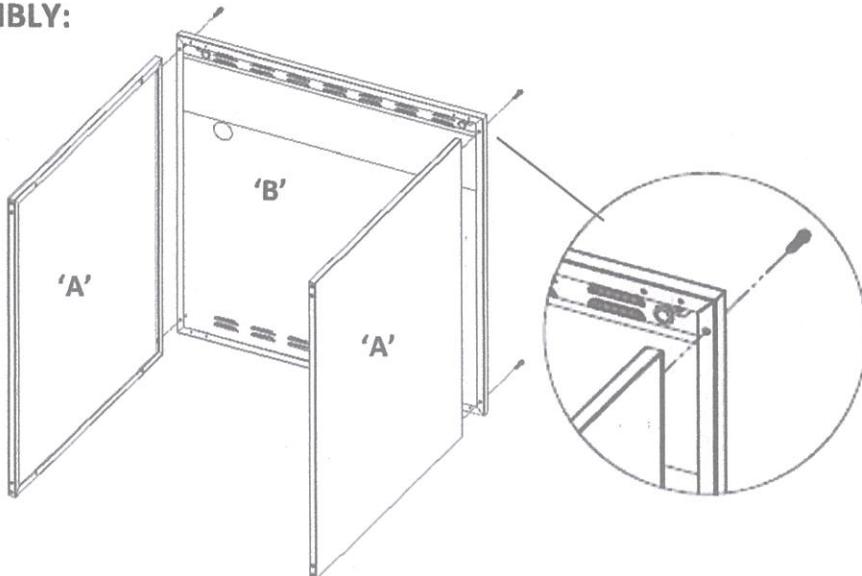
1/4 Lock Key x1 PC



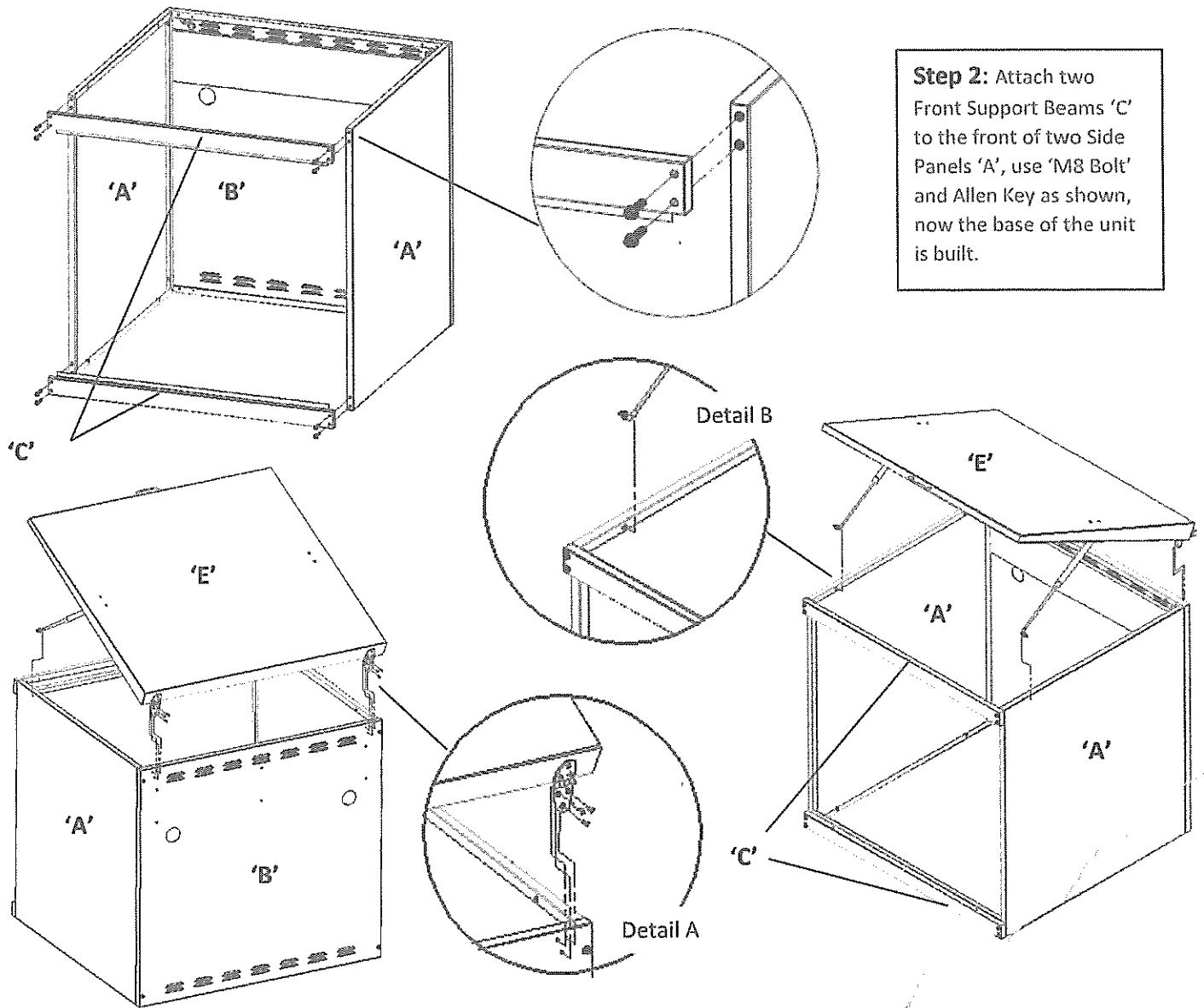
Allen Key x1 PC



ASSEMBLY:



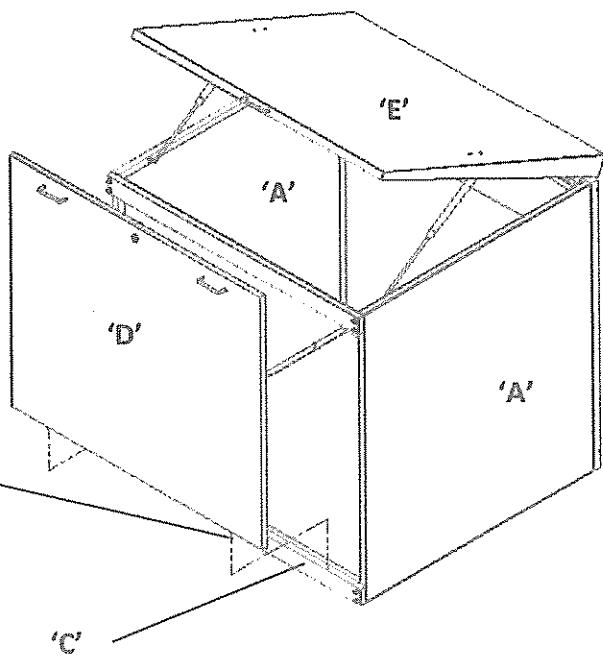
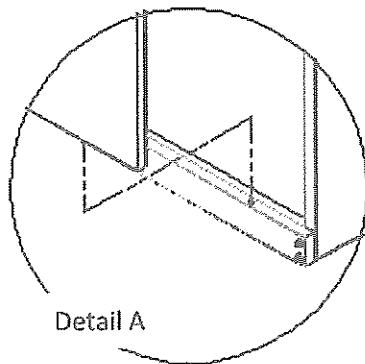
Step 1: Attach two Side Panel 'A' to Back Panel 'B' use 'M8 Bolts' and Allen Key as shown.



Step 2: Attach two Front Support Beams 'C' to the front of two Side Panels 'A', use 'M8 Bolt' and Allen Key as shown, now the base of the unit is built.

Step 3: Place the Top Lid 'E' on the top of the base unit, use 'MS Screw' and Phillips Screwdriver to join the semi-installed hinges to the Back Panel 'B' as shown in Detail A; then use Spanner to tighten the pre-installed gas struts to the holes where located at upper edges of Side Panel 'A' as shown in Detail B. Once assembled if the body doesn't line up with the lid, check the level of the ground, the box must stand on the level ground.

Step 4: Align front door 'D' into front panel locating the two holes into rail as shown in detail A.





Metal Pool Filter Box Assembly Instruction

Standard Unit (0ECO001):

1100mm x 1055mm x 1185mm

Extension Module (0ECO002):

550 mm x 1055 mm x 1185 mm

Very important: Unpack the carton carefully, identify and check off all the parts against the parts described. You may need the assistance of a second person during assembly.

Additional Tools Needed: Phillips Screwdriver

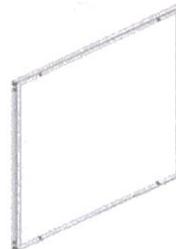


SAFETY TIP:

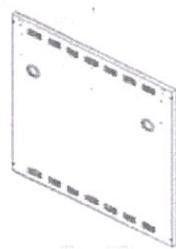
When assembling or installing this product, protective gloves, eyewear and sensible shoes are highly recommended.

Standard Unit Parts List:

Side Panels 'A' x 2 PCS



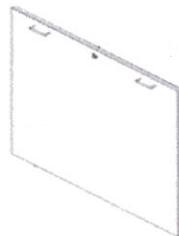
Back Panel 'B' x1 PC



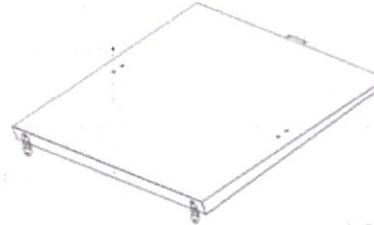
Front Support Beams 'C' x 2 PCS



Front Door 'D' x1 PC



Top Lid (2 gas struts installed) 'E' x 1 PC



M8x40mm Bolts x24 PCS



M5x12mm Screws x28 PCS



Spanner x1 PC



1/4 Lock Key x1 PC



Allen Key x1 PC

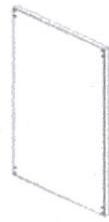


Extension Module Parts List:

Back Panel 'F' x 1 PC



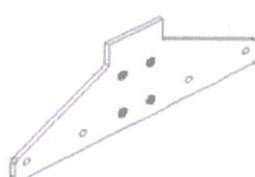
Front Panel 'G' x1 PC



Top Lid (2 gas struts installed) 'H' x1 PC



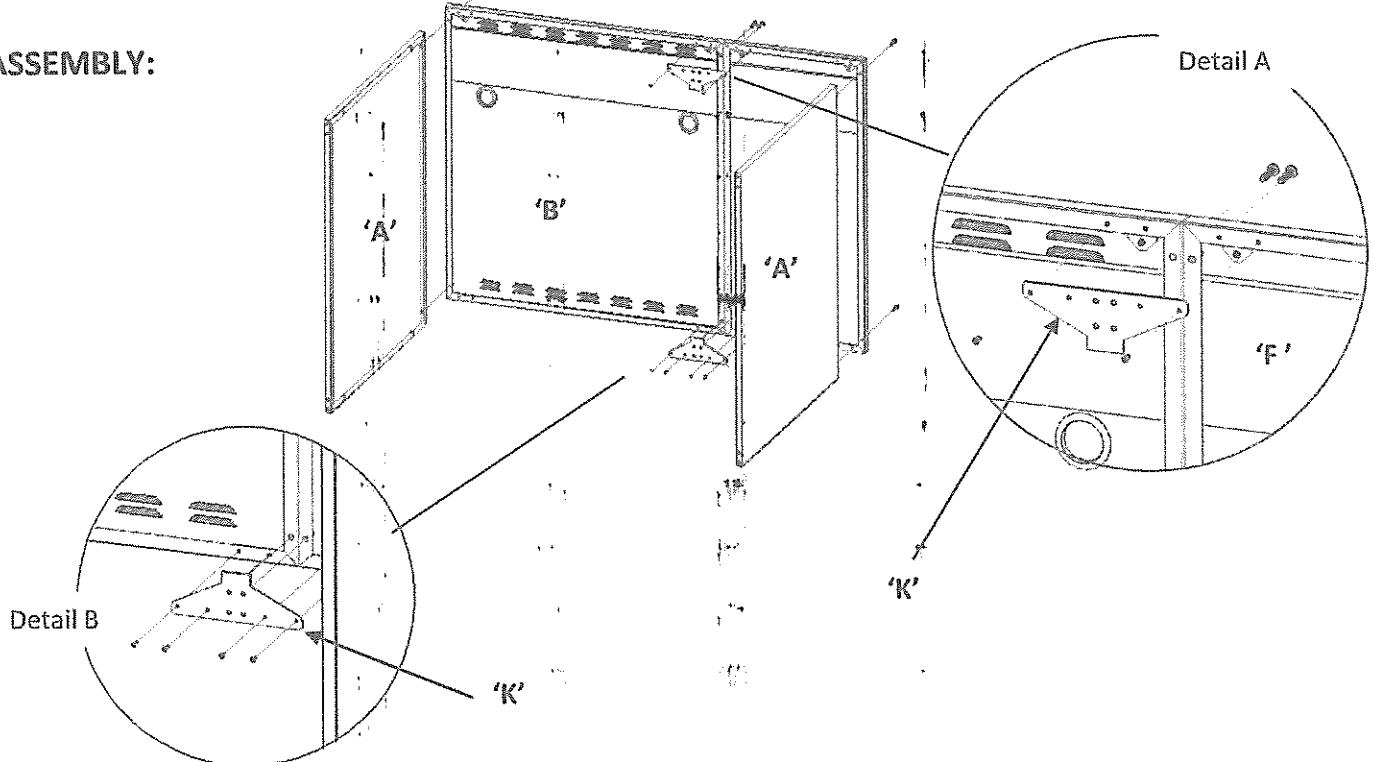
Triangle Joining Plates 'K' x4 PCS



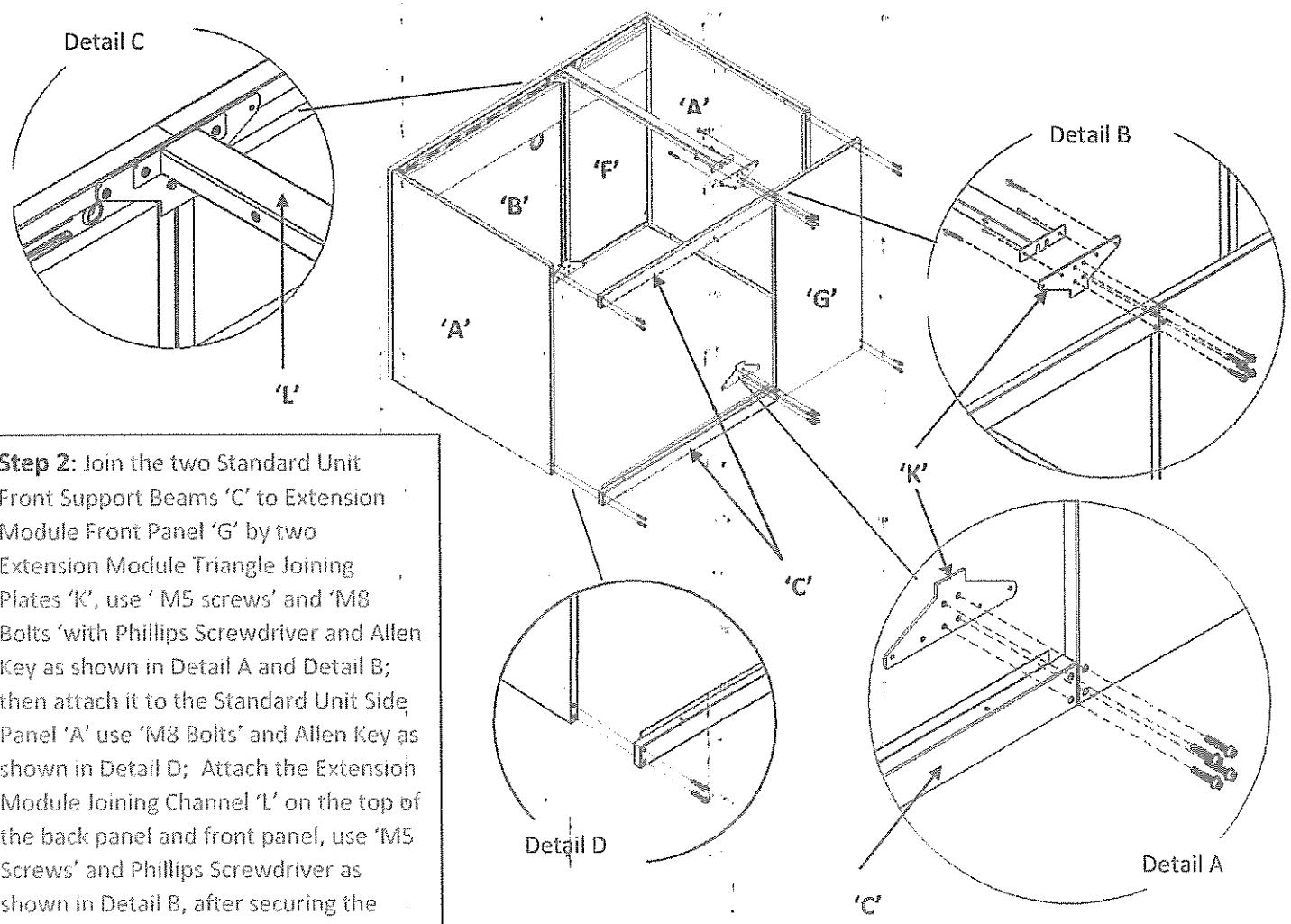
Joining Channel 'L' x1PC



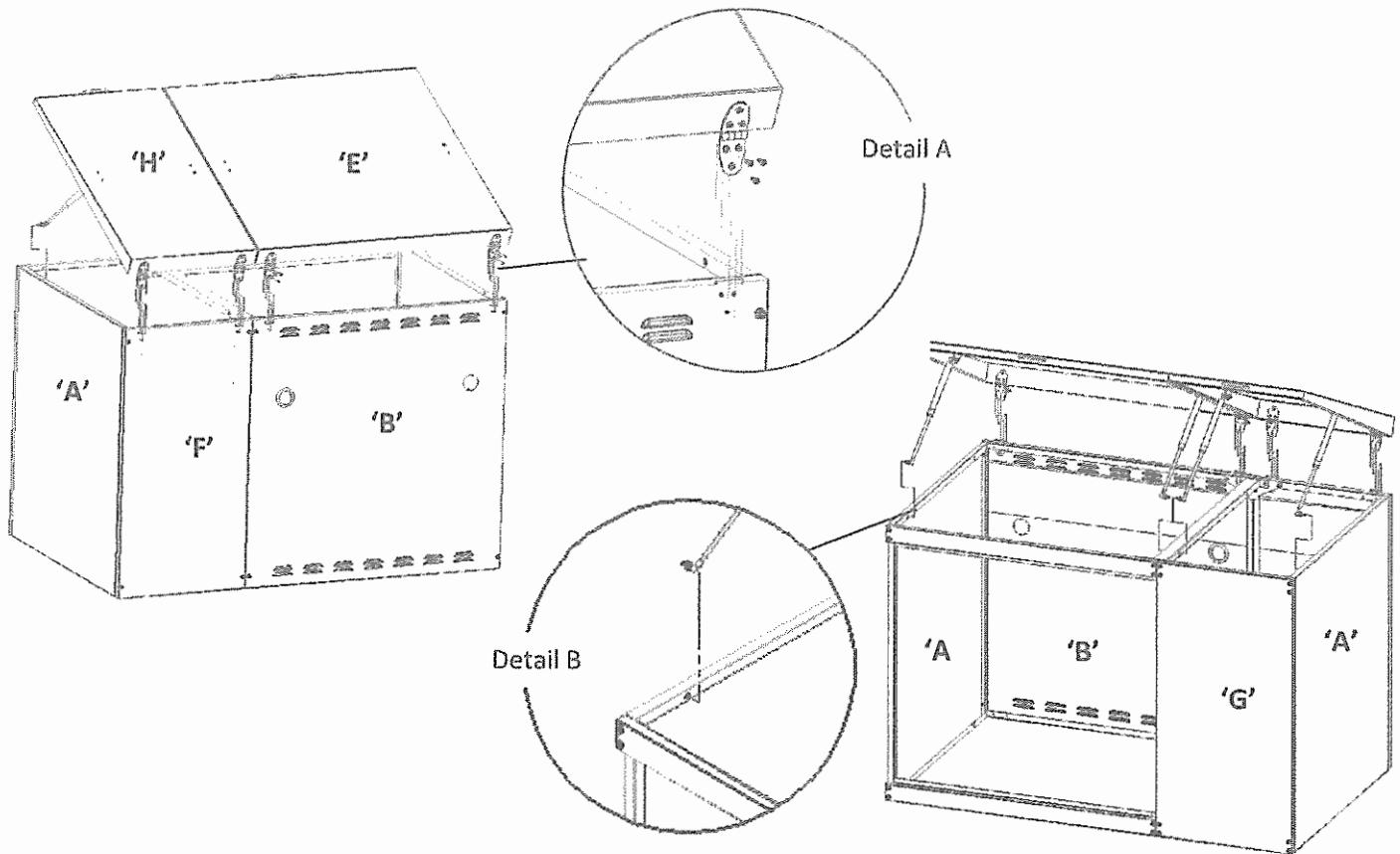
ASSEMBLY:



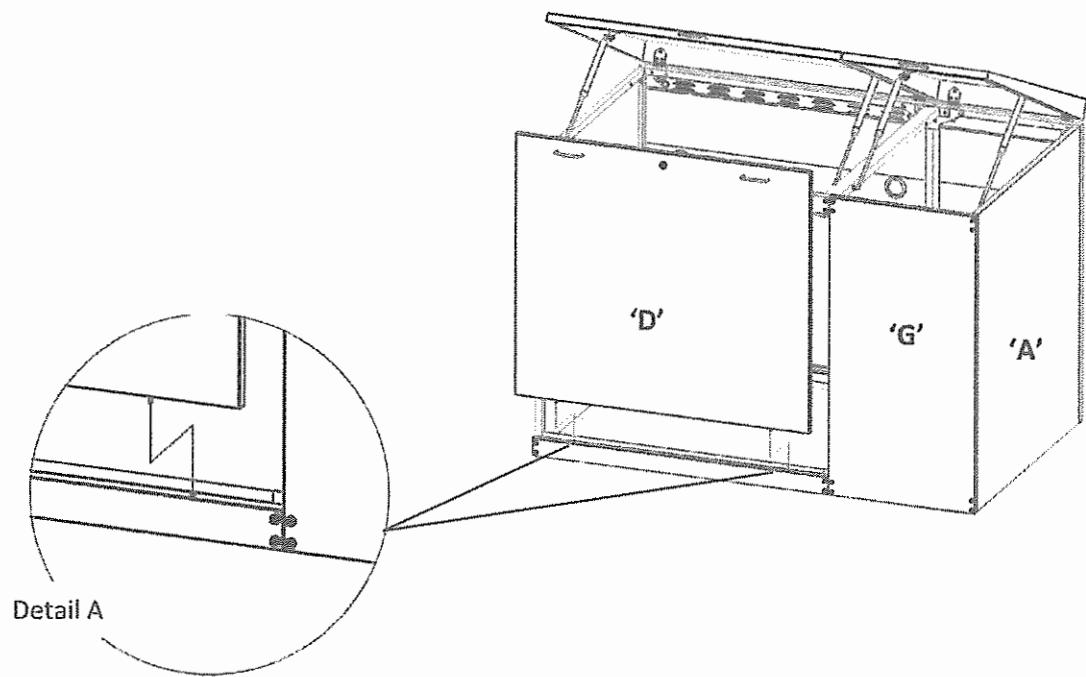
Step 1: Position Standard Unit Back Panel 'B' and Extension Module Back Panel 'F' alongside each other, attach two of Extension Module Triangle Joining Plates 'K' to Standard Unit Back Panel 'B' and Extension Module Back Panel 'F' (one at the top, one at the bottom) use 'M5 Screws' and Phillips Screwdriver as shown in Detail 'A' and Detail 'B'. Attach one Standard Unit Side Panel 'A' to the Standard Unit Back Panel 'B', another Standard Unit Side Panel 'A' to Extension Module Back Panel 'F' use 'M8 Bolts' and Allen Key on the four corners as shown.



Step 2: Join the two Standard Unit Front Support Beams 'C' to Extension Module Front Panel 'G' by two Extension Module Triangle Joining Plates 'K', use 'M5 screws' and 'M8 Bolts' with Phillips Screwdriver and Allen Key as shown in Detail A and Detail B; then attach it to the Standard Unit Side Panel 'A' use 'M8 Bolts' and Allen Key as shown in Detail D; Attach the Extension Module Joining Channel 'L' on the top of the back panel and front panel, use 'M5 Screws' and Phillips Screwdriver as shown in Detail B, after securing the Extension Module Joining Channel 'L' to both sides, it should looks as Detail C



Step 3: Place the Standard Unit Top Lid 'E' and Extension Module Top Lip 'H' on the top of the unit base you just built in step 2, use ' M5 Screws 'and Phillips Screwdriver to all semi pre-installed hinges as shown in Detail A; then Join the four per-installed gas struts to Standard Unit Side Panel 'A' and Extension Module Joining Channel 'L' use Spanner to tighten as shown in Detail B. After assembled if the body not line up with the lid, check the level of the ground, the box must stand on the level ground.



Step 4: Align the Front Door 'D' into front panel locating the two holes into rail as shown in Detail A.